

Contractor UPDATE

Date: 22/01/2026
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No. 202514

Revised Torque Specification for BauderSOLAR G Light Mounting Clamps

Mandatory installation requirement— 18Nm

Please be advised that the torque specification for securing G Light mount panel clamps has been updated. All clamps must now be secured to **18Nm using a calibrated torque wrench**.

The torque specification has been updated to 18Nm to ensure consistent clamp security and system reliability. Recent specification reviews identified that the torque setting increasing to 18Nm improves force under condition such as thermal expansion, wind uplift and vibration. By standardizing 18Nm:

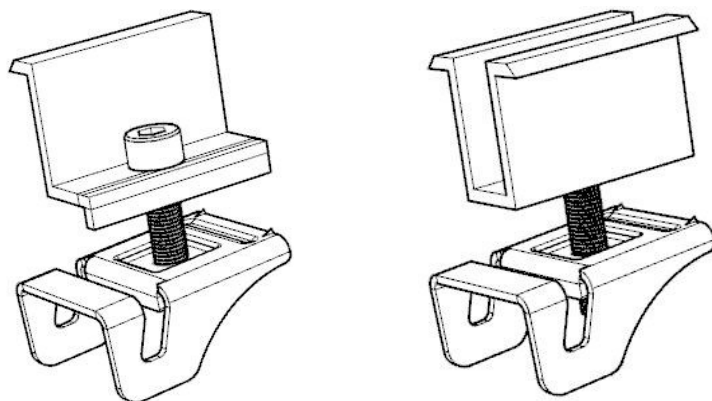
- Improved safety: Reduces risk of module movement or structural compromise.
- Performance: Maintains optimal mechanical integrity.
- Compliance: Aligns with best practice and Bauder requirements.

Action Required:

- Update installation procedures
- Ensure all site teams are informed and equipped with calibrated torque wrenches.
- Confirm compliance during all future installations.

This change is essential to maintain system integrity and ensure compliance with current installation standards.

Thank you for your cooperation in implementing this important update.



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